

## 7-Flute Finishers



AICrNX Coated

### 7-Flute Finishers, Square & Corner Radius, 40° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated Part #
5/8	.625	1-9/16	4	.090	5/8	<a href="#">RFZ07079</a>
5/8	.625	1-9/16	4	.125	5/8	<a href="#">RFZ07080</a>
5/8	.625	1-7/8	4	—	5/8	<a href="#">RFZ07082</a>
5/8	.625	1-7/8	4	.030	5/8	<a href="#">RFZ07083</a>
5/8	.625	1-7/8	4	.060	5/8	<a href="#">RFZ07084</a>
5/8	.625	1-7/8	4	.090	5/8	<a href="#">RFZ07085</a>
5/8	.625	1-7/8	4	.125	5/8	<a href="#">RFZ07086</a>
5/8	.625	2-3/16	4-1/2	—	5/8	<a href="#">RFZ07088</a>
5/8	.625	2-3/16	4-1/2	.030	5/8	<a href="#">RFZ07089</a>
5/8	.625	2-3/16	4-1/2	.060	5/8	<a href="#">RFZ07090</a>
5/8	.625	2-3/16	4-1/2	.125	5/8	<a href="#">RFZ07091</a>
5/8	.625	2-1/2	5	—	5/8	<a href="#">RFZ07092</a>
5/8	.625	2-1/2	5	.030	5/8	<a href="#">RFZ07093</a>
5/8	.625	2-1/2	5	.060	5/8	<a href="#">RFZ07094</a>
5/8	.625	2-1/2	5	.125	5/8	<a href="#">RFZ07095</a>
3/4	.750	1-1/2	4	—	3/4	<a href="#">RFZ07096</a>
3/4	.750	1-1/2	4	.030	3/4	<a href="#">RFZ07097</a>
3/4	.750	1-1/2	4	.060	3/4	<a href="#">RFZ07098</a>
3/4	.750	1-1/2	4	.125	3/4	<a href="#">RFZ07099</a>
3/4	.750	1-7/8	4-1/2	—	3/4	<a href="#">RFZ07102</a>
3/4	.750	1-7/8	4-1/2	.030	3/4	<a href="#">RFZ07103</a>
3/4	.750	1-7/8	4-1/2	.060	3/4	<a href="#">RFZ07104</a>
3/4	.750	1-7/8	4-1/2	.090	3/4	<a href="#">RFZ07105</a>
3/4	.750	1-7/8	4-1/2	.125	3/4	<a href="#">RFZ07106</a>
3/4	.750	2-1/4	5	—	3/4	<a href="#">RFZ07109</a>
3/4	.750	2-1/4	5	.030	3/4	<a href="#">RFZ07110</a>
3/4	.750	2-1/4	5	.060	3/4	<a href="#">RFZ07111</a>
3/4	.750	2-1/4	5	.090	3/4	<a href="#">RFZ07112</a>
3/4	.750	2-1/4	5	.125	3/4	<a href="#">RFZ07113</a>
3/4	.750	2-5/8	5	—	3/4	<a href="#">RFZ07116</a>
3/4	.750	2-5/8	5	.030	3/4	<a href="#">RFZ07117</a>
3/4	.750	2-5/8	5	.060	3/4	<a href="#">RFZ07118</a>
3/4	.750	2-5/8	5	.090	3/4	<a href="#">RFZ07119</a>
3/4	.750	2-5/8	5	.125	3/4	<a href="#">RFZ07120</a>
3/4	.750	3	6	—	3/4	<a href="#">RFZ07121</a>
3/4	.750	3	6	.030	3/4	<a href="#">RFZ07122</a>
3/4	.750	3	6	.060	3/4	<a href="#">RFZ07123</a>
3/4	.750	3	6	.125	3/4	<a href="#">RFZ07124</a>

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.



Speeds & Feeds page 204.  
Tool application data pages 208-212.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see page 200.